

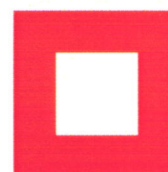
FSB-ZK Cert

FAKULTET STROJARSTVA I BRODOGRADNJE

Zavod za zavarene konstrukcije
Odjel za certifikaciju FSB-ZK Cert

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CERTIFICATE
WELDING OF RAILWAY VEHICLES AND COMPONENTS ACCORDING TO
HRN EN 15085-2:2020

Certificate No.: **FSB ZK -15085-2-2023-002**

The Company: **SUMMA-CON d.o.o.**

Address: **HR-40323 Prelog, Hrupine 22**

Manufacturing location site: **At the same address**

The company fulfilled requirements for welding manufacturers
Classification level CL 1 according HRN EN 15085-2: 2020

Type of activity:

D ☐ P ☒ M ☐ S ☐

Products: **steel consoles and underframes, chest beams.**

Welding range:

Welding Process(es) HRN EN ISO 4063:2012	Material Group HRI CEN ISO/TR 15608:2018	Material thickness (mm)	Remark
135 (MAG)	1.2	3 - 24	FW, sl
141 (TIG)	8.1	2,6 - 6	BW
135 (MAG)	1.2	≥ 5	FW, sl
135 (MAG)	1.2	4 - 16, D ≥ 30,15	FW, ml
135 (MAG)	1.2	3 - 24	BW
135 (MAG)	1.2/8.1	≥ 5; 3-40	FW, sl
135 (MAG)	11.3/1.2	10-40; DZ7,5-D110	BW, T-joint
131 (MIG)	22.3	3-20	FW, sl

Responsible welding coordinator: **Zoran SINKOVIĆ, IWE, IWIP-C, level A**

Date of birth: **07.04.1986.**

Deputy of responsible welding coordinator: **Mario MIRIĆ, IWE, level A, contracted expert**

Date of birth: **04.07.1993.**

Additional welding coordinators: **-**

Remarks/Extensions: **view second page**

Issue date and location: **Zagreb, 16.02.2023.**

Validity period: **06.02.2023. until 05.02.2026.**

Annual supervision: **until 06.02.2024.**

Issued on: **Final report FSB ZK-15085-2-2023-002/
SUMMA-CON**

Head of Certification Body:

Prof. dr. sc. Zoran Kožuh

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